2018+ YAMAHA Rear Exhaust Kit

PART # - WR04045-18

MODELS: YAMAHA 2018+ GP1800 SVHO/HO

IMPORTANT: READ ALL INSTRUCTIONS BEFORE PROCEEDING WITH INSTALLATION

1- Make sure ski is secure and on a flat surface. Remove lanyard and disconnect battery.
2- Remove bolts securing seat support to hull. Remove seat support.
3- Remove OEM cross over hose from waterbox to sound baffle. Retain OEM clamps.
4- Remove sound suppression baffle and elbow hose connected to thru hull fitting. Discard baffle. Retain OEM clamp.
5- Disconnect steering cable from steering nozzle, trim rod from nozzle ring, reverse rod from reverse gate, and siphon hose from reduction nozzle.
6- Remove pump bracket bolts. And visibility spout hose from pump nozzle. Remove lower pump nozzle bolts. Remove pump nozzle from pump.
7- Remove nuts securing stock exhaust outlet to hull.
8- Run a bead of Sikaflex around the blanking plate and over thread holes, then place block-off in OEM exhaust hole and secure with included hardware.
9- Remove rear tow hook on right side of ski.
10- Place pegs of printed template into holes from tow hook (with arrow pointing up) and drill the centre hole with a 6mm drill bit.
11- Using an 86mm hole saw bit cut exhaust hole using prior centre hole.
12- Now place printed template against hull and using a 6mm drill-bit, drill the remaining 7 outer holes on the template. Then remove template and drill these to 7mm.
(NOTE: The extrusion on printed template should fit inside hole cut to 86mm and the contour of the hull should mate nicely with the contour of the template.)
(We also highly recommend as you drill each hole, place an M6 bolt into each prior hole to prevent slippage and incorrect hole placement.)
13- With the registration marks on the bulkhead at the bottom, loosely fit into position. Check the curved surface of outlet mates with hull. Place exhaust hose loosely in place and mark alignment with outlet. Then press hose onto outlet and secure with hose clamp.
14- Apply Sikaflex to the Nozzle and over threads then insert into the newly cut hole.
15- Place the Dress-ring over the bulkhead nozzle and secure with the M6 bolts provided, ensuring that the Logo is in the correct position. Do not overtighten bolts.
16- Fit hose from the waterbox to the outlet and secure with clamps.
17- Reinstall pump, brackets and all connections listed in steps 2-6.
18- Reconnect battery and start ski to ensure everything is running as intended.

A full video guide is available @worxracingcomponents on YouTube.
https://www.youtube.com/watch?v=KwssOeE7FyI

If you have any questions, please contact us at the numbers listed on our website or through your local WORX dealer.

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