



## Worx Racing WR04005 - Intake Manifold Girdle

Fits: Sea-Doo 130-300HP (2005+ 4-TEC Models)



### Required Tools & Info

- Install Time: Approx. 30 minutes
- Tools Needed: Basic hand tools
- Thread Locker: Blue Loctite

### Before You Begin

- Ensure the engine is completely cool.
- Disconnect the battery.
- Clean the intake manifold surface.
- Identify top and bottom girdle halves (top has logo).

## Step-by-Step Installation

### 1. Separate Girdle Halves

- Remove all bolts from the girdle.
- Separate into top and bottom halves.

### 2. Position the Bottom Half

- Slide the bottom half under the outer edge of the manifold.
- Align with the seam on the manifold body.

### 3. Add the Top Half

- Place the top half over the upper lip.
- Align internal grooves with the seam. Press halves together.

### 4. Insert Bolts with Loctite

- Apply Blue Loctite to the first  $\frac{1}{4}$  inch of thread.
- Insert bolts and thread in finger tight.

## Post-Install Check

- Verify all bolts are tight.
- Reconnect battery.
- Start engine and inspect for movement or vibration.

## Why Reinforce Your Manifold?

Stock plastic manifolds are prone to seam failure under high boost and RPM.

The WR04005 Girdle braces the manifold and prevents costly damage.

A must-have for tuned skis and hard riders.

Need Help? Contact us at [info@worx.com.au](mailto:info@worx.com.au)

[www.worx.com.au](http://www.worx.com.au)