



Worx Racing WR04005 - Intake Manifold Girdle

Fits: Sea-Doo 130-300HP (2005+ 4-TEC Models)



Required Tools & Info

- Install Time: Approx. 30 minutes
- Tools Needed: Basic hand tools
- Thread Locker: Blue Loctite

Before You Begin

- Ensure the engine is completely cool.
- Disconnect the battery.
- Clean the intake manifold surface.
- Identify top and bottom girdle halves (top has logo).

Step-by-Step Installation

1. Separate Girdle Halves

- Remove all bolts from the girdle.
- Separate into top and bottom halves.

2. Position the Bottom Half

- Slide the bottom half under the outer edge of the manifold.
- Align with the seam on the manifold body.

3. Add the Top Half

- Place the top half over the upper lip.
- Align internal grooves with the seam. Press halves together.

4. Insert Bolts with Loctite

- Apply Blue Loctite to the first ¼ inch of thread.
- Insert bolts and thread in finger tight.

Post-Install Check

- Verify all bolts are tight.
- Reconnect battery.
- Start engine and inspect for movement or vibration.

Why Reinforce Your Manifold?

Stock plastic manifolds are prone to seam failure under high boost and RPM.

The WR04005 Girdle braces the manifold and prevents costly damage.

A must-have for tuned skis and hard riders.

Need Help? Contact us at info@worx.com.au

www.worx.com.au